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(permanent)
deformation 7 2.2 Flow
stress 8

Heinz Tschaetsch **Metal Forming** **Practise**

Part I covers metal forming and shearing processes. It describes the main features of

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these processes, the tooling required and fields of application. Practical examples show how to calculate the forces involved in forming and the strain energy. Part II describes forming machines and shows how to calculate their parameters. This section also ...

Heinz Tschachtsch
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The advantages of metal forming processes include no wastage of the raw material, better mechanical properties of the product and faster production rate. Machining is the process of removing the material in the form of chips by means of a wedge shaped tool.

Metal Forming and Machining Processes

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exercises, this concise sourcebook presents the most important metal-working and shearing processes and their related machines and tooling.

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FIGURE 29 Schematic illustration of a stretch-forming process.

Aluminum skins for aircraft can be made by this method. FIGURE

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30 The metal-forming processes involved in manufacturing a two-piece aluminum beverage can. FIGURE 31 (a) Schematic illustration of the deep-drawing process on a circular sheetmetal blank.

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Threading is the process of creating a screw thread. More

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screw threads are produced each year than any other machine element.

There are many methods of generating threads, including subtractive methods (many kinds of thread cutting and grinding, as detailed below); deformative or transformative methods (rolling and forming; molding and casting); additive methods (such as 3D

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Bulk forming processes

A red-hot metal workpiece is inserted into a forging press.

Plastic deformation involves using heat or pressure to make a workpiece more conductive to mechanical force.

Historically, this and casting were done by blacksmiths, though today the process has been industrialized.

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