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Overview Getting Started SIMATIC
Installing the S7-200 PLC Concepts
S7-200 Programming Concepts,
Programmable Controller Conventions
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-1200 PLCs, which can be optimally adapted to your individual requirements with pluggable signal and communication boards and modules.

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Basics of PLCs

The programmable logic controller (PLC) supervises and controls a machine or a

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process in conjunction with an S7 program. The I/O devices are addressed in the S7-Program via the Input (I) and Output addresses (Q). The system is programmed with the software STEP 7.

2.2 PROGRAM SOFTWARE STEP 7

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